

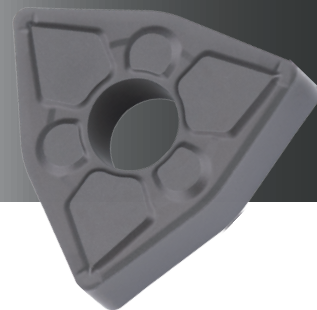
PROMO AKCE
2025

Soustružení



TT Services s.r.o 788 14 Petrov nad Desnou 170
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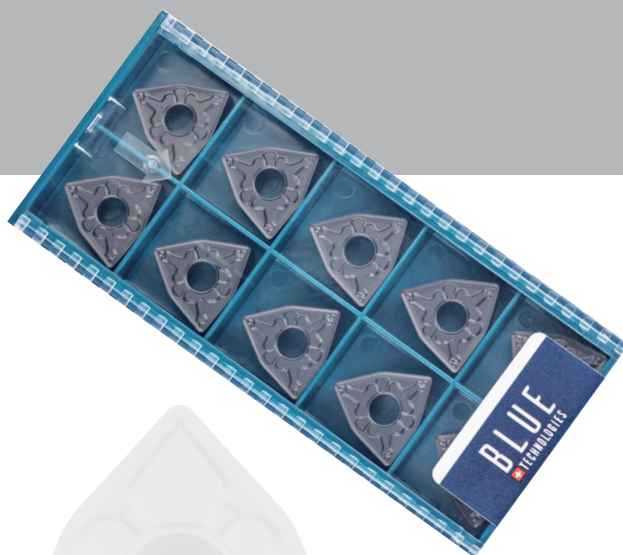
Negativní destičky



objednejte 40 ks stejných destiček

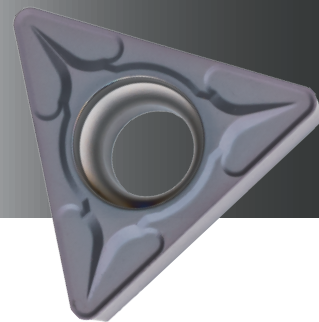
			cena
5100000008	CNMG 120408 PF UN6020	Finishing - CVD - General Machining	120 Kč/ks
5100000012	CNMG 120408 PM UN6020	Semi Finishing - CVD - General Machining	120 Kč/ks
5100000160	CNMG 120408 STD UN6020	Mid conditions - CVD - General Machining	120 Kč/ks
5100000018	CNMG 120408 PR UN6020	Roughing - CVD - General Machining	120 Kč/ks
5100000066	WNMG 080408 PF UN6020	Finishing - CVD - General Machining	135 Kč/ks
5100000074	WNMG 080408 PM UN6020	Semi Finishing - CVD - General Machining	135 Kč/ks
5100000170	WNMG 080408 STD UN6020	Mid conditions - CVD - General Machining	135 Kč/ks
5100000080	WNMG 080408 PR UN6020	Roughing - CVD - General Machining	135 Kč/ks

a dostanete 10 ks navíc **ZDARMA**



Nejvyšší kvalita, skvělé ceny, kompletní servis

Pozitivní destičky

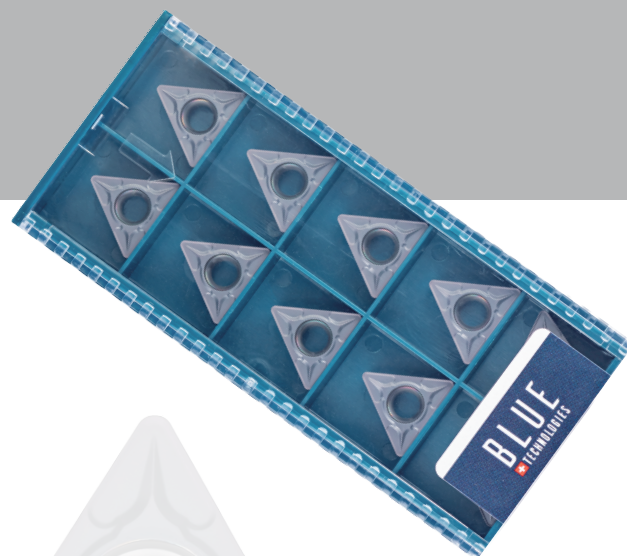


objednejte 40 ks stejných destiček

cena

5100000106	CCMT 060204 PF UN110	<i>Finishing - PVD - General</i>	100 Kč/ks
5100000110	CCMT 09T304 PM UN110	<i>Semi Finishing - PVD - General</i>	110 Kč/ks
5100000116	CCMT 09T308 PM UN6020	<i>Semi Finishing - CVD - Extended Tool life</i>	110 Kč/ks
5100000138	TCMT 110204 PF UN110	<i>Finishing - PVD - General</i>	105 Kč/ks
5100000146	TCMT 16T304 PM UN110	<i>Semi Finishing - PVD - General</i>	110 Kč/ks
5100000148	TCMT 16T308 PM UN6020	<i>Semi Finishing - CVD - Extended Tool life</i>	110 Kč/ks

a dostanete 10 ks navíc **ZDARMA**



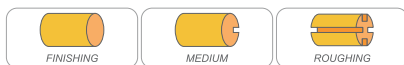
Technické informace

INSERTS SELECTION

NEGATIVE

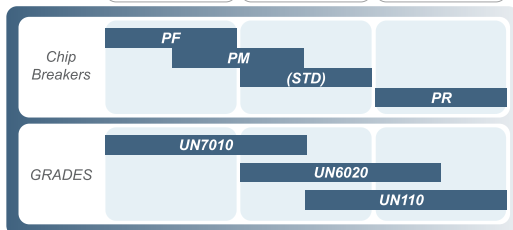


NEGATIVE



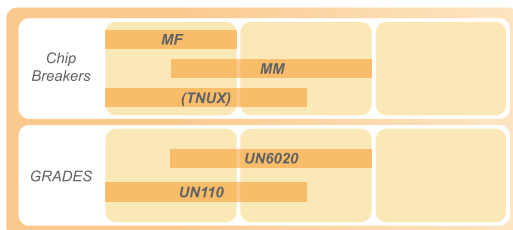
P

STEEL



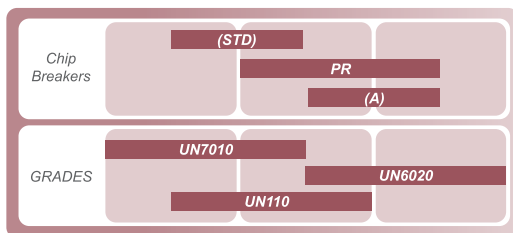
M

STAINLESS STEEL



K

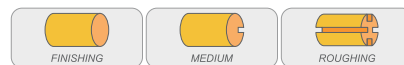
CAST IRON



POSITIVE

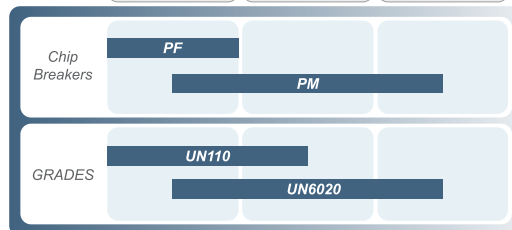


POSITIVE



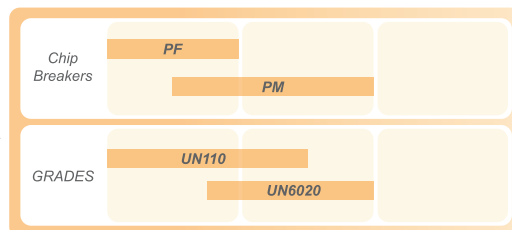
P

STEEL



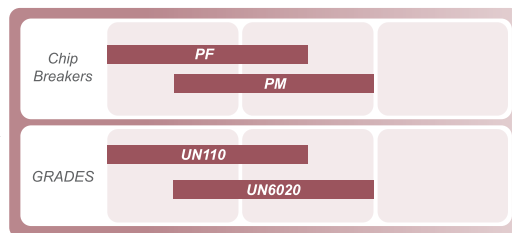
M

STAINLESS STEEL



K

CAST IRON



Chip Breaker name and Geometry

Applications and Features

PF			<ul style="list-style-type: none"> Sharp chip breaker For finishing operations Also adopted for sticky material and Stainless steel Chip Control starts at Fz: 0.12
PM			<ul style="list-style-type: none"> Semi Finishing chip breaker for General machining First choice for stable machining and light-Mid. cutting pressure Smooth cutting due to very positive chip breaker angles Chip Control starts at Fz: 0.18
(STD)			<ul style="list-style-type: none"> Mid. cutting conditions - chip breaker for General machining First choice for Un-stable machining with reasonable cutting pressure Reinforced chipbreaker allows for high shock resistance Chip Control starts at Fz: 0.25
PR			<ul style="list-style-type: none"> Roughing. chip breaker mostly used in tough machining applications First choice for very Un-stable machining or for thick casting "skin" Tough and reinforced cutting edge and chip breaker angles Chip Control starts at Fz: 0.35



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